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Technical Data Sheet

Polypropylene Compounds

Hostacom TRC 160N HF SP Natural

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lyondellbasell

Product Description

Hostacom TRC 160N HF SP Natural is a 14% mineral filled, polypropylene copolymer for injection molding. It combines excellent stiffness/impact balance, good scratch resistance, low odor and excellent flowability properties with good dimensional stability. It is typically used for molding of automotive interior trim parts.

Regulatory Status

For regulatory compliance information, see *Hostacom* TRC 160N HF SP Natural <u>Product Stewardship Bulletin</u> (PSB) and Safety Data Sheet (SDS).

Status Commercial: Active
Availability North America

Application Automotive Parts; Interior Automotive Applications

Market Automotive
Processing Method Injection Molding

Attribute Good Moldability; Good Stiffness; Scratch Resistant

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	33	g/10 min	ISO 1133-1
Density, (23 °C)	1.00	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus	1800	MPa	ISO 178
Tensile Stress at Yield	20	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	35	kJ/m²	ISO 179
(-30 °C)	4.5	kJ/m²	ISO 179
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	98	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4

Please contact LyondellBasell for shrinkage recommendations.

Notes

These are typical property values not to be construed as specification limits.